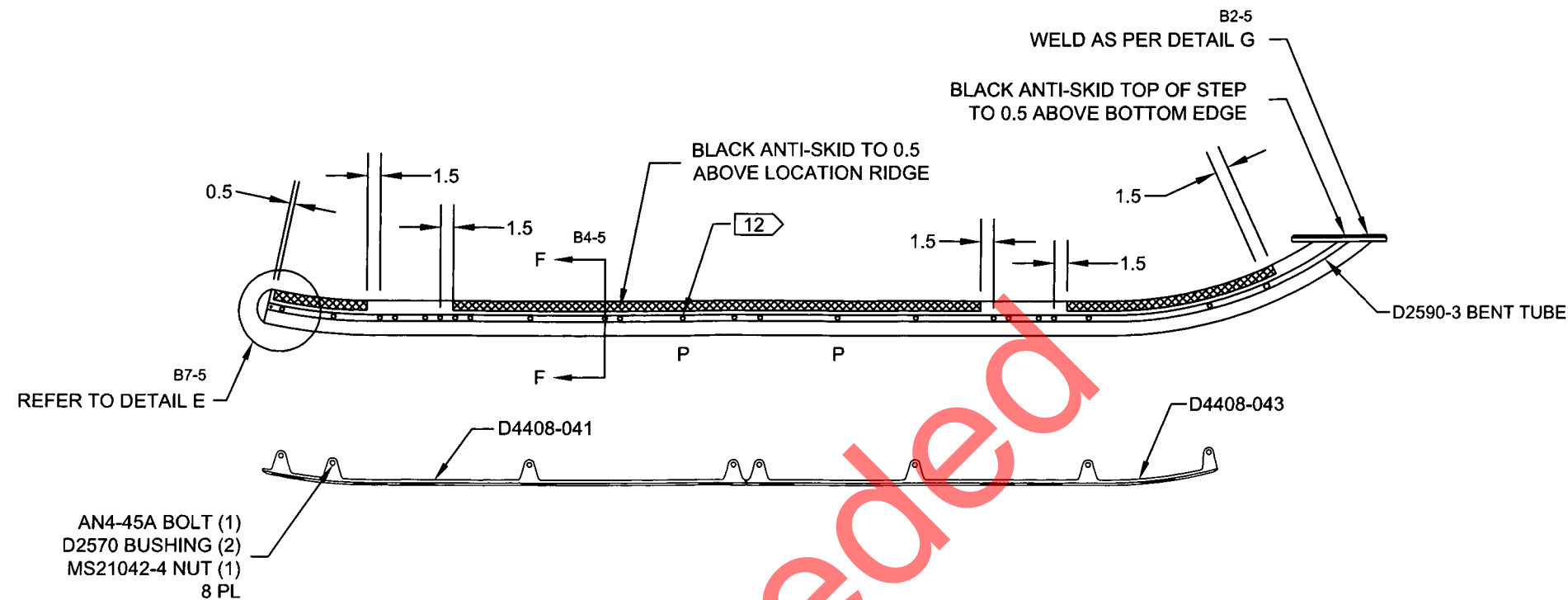


D2590-1 BENT TUBE
(MAKE FROM D2590-101 TUBE)

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2013-07-15

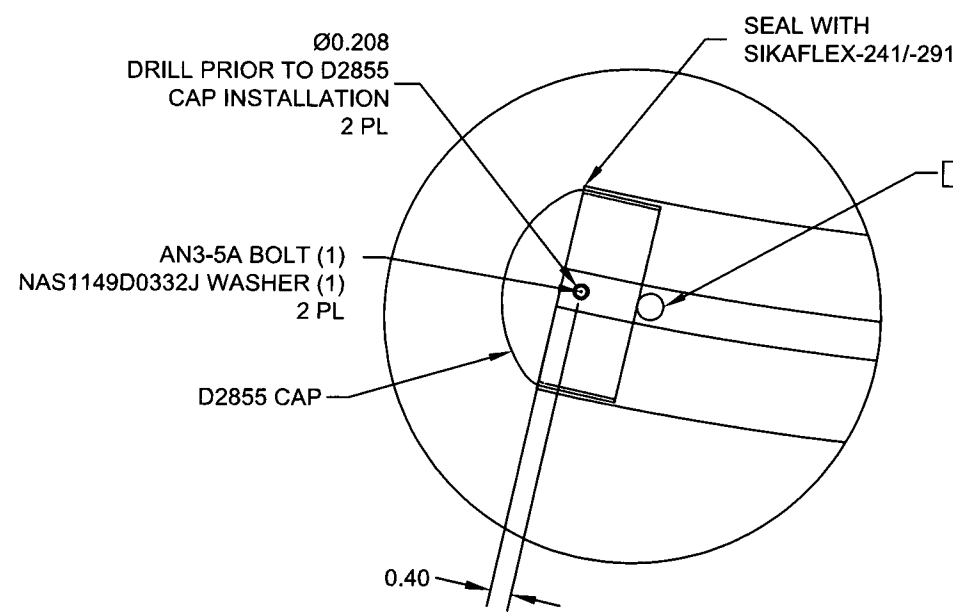
DESIGN	<i>[Signature]</i>	DART AEROSPACE LTD	
DRAWN	DC	HAWKESBURY, ONTARIO, CANADA	
CHECKED	RF	DRAWING NO.	REV. F
MFG. APPR.	DD	D2590	SHEET 3 OF 6
APPROVED	HS	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	204 SKIDTUBE ASSEMBLY	NTS
DATE	13.06.20	COPYRIGHT © 1996 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



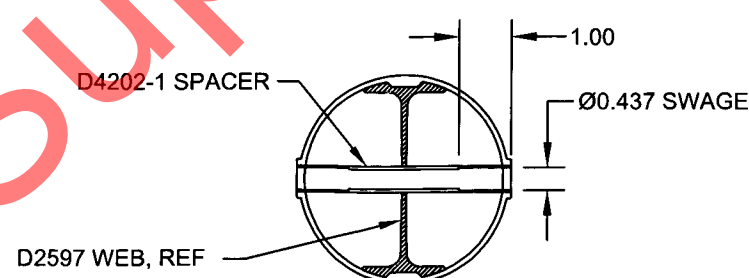
D2590-043 ASSEMBLY DETAIL

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2013-07-15

DETAIL E C6-5
SCALE 5X

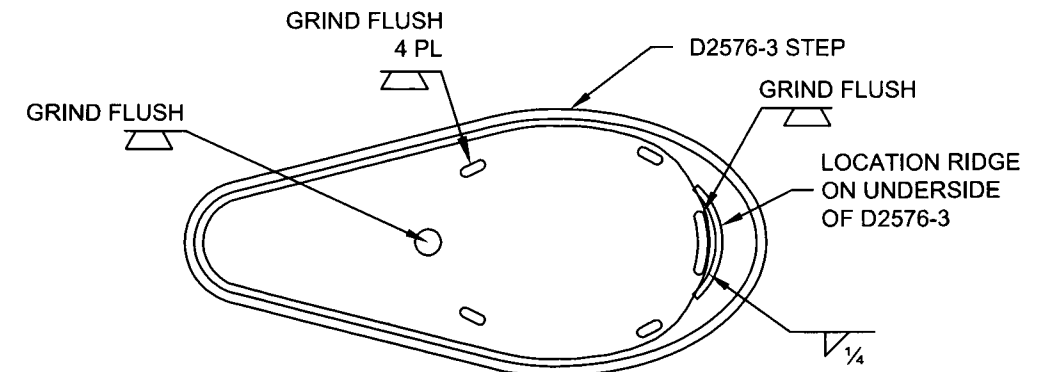


SECTION F-F D5-5
SCALE 5X



- AFTER DRILLING AND BENDING ASSEMBLY
PERFORM THE FOLLOWING FOR Ø0.508 HOLES ONLY:
1. INSERT D4202-1 SPACER (22 PLACES)
 2. SWAGE TO Ø0.437 X 1.00 DEEP PER QSI 002
 3. TRIM/GRIND FLUSH PER QSI 002

DETAIL G D3-5
SCALE 5X

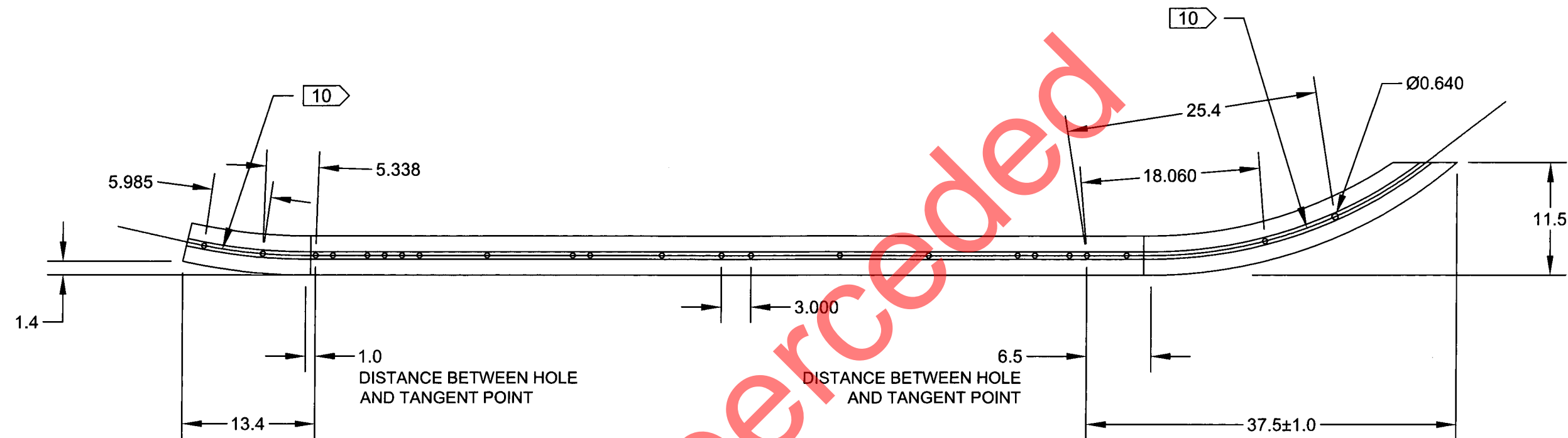


DESIGN	#	DART AEROSPACE LTD	
DRAWN	DC	HAWKESBURY, ONTARIO, CANADA	
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MFG. APPR.	DD	D2590	SHEET 4 OF 6
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DE APPR.	#	204 SKIDTUBE ASSEMBLY	NTS
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8 7 6 5 4 3 2 1

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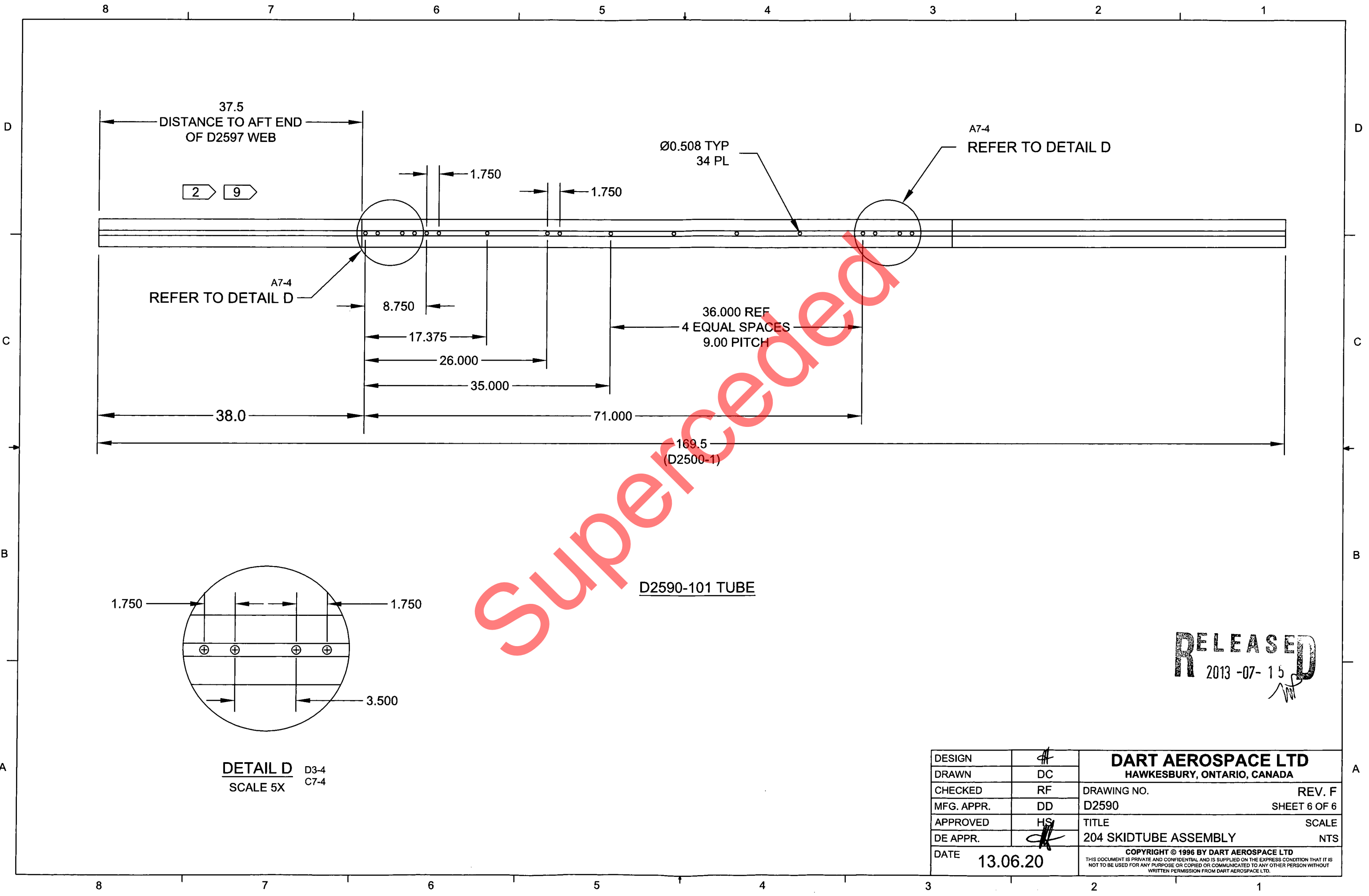


D2590-3 BENT TUBE
(MAKE FROM D2590-101 TUBE)

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2013-07-15
[Signature]

DESIGN	<i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
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CHECKED	RF	DRAWING NO.	REV. F
MFG. APPR.	DD	D2590	SHEET 5 OF 6
APPROVED	HS	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	204 SKIDTUBE ASSEMBLY	NTS
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8 7 6 5 4 3 2 1



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DRAWN	DC		
CHECKED	RF	DRAWING NO.	REV. F
MFG. APPR.	DD	D2590	SHEET 6 OF 6
APPROVED	HS	TITLE	SCALE
DE APPR.	HS	204 SKIDTUBE ASSEMBLY	NTS
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